

# Work Order ID 95630

**\*95630\***

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January-16-13 8:05:39 AM

Item ID: D206-781-151KIV

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Vertical Tunnel-Ivory

Start Date: 1/16/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 1/18/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan:  Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D407-781	D								
100									
<b>*100*</b>									
DC									
Document Control	Memo								
	Photocopy bluefile & type labels per PPP D206-781-151KIV (CHG 001)								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging									
Packaging	Memo	0.00							
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC									
Quality Control	Memo	0.00							

JB  
Lost  
Label

AS  
15  
9-89

13-1-18

MLJ 13-01-17

1

1

13-01-16 JB

AS  
15  
9-89

13-1-18

1

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-151KIV Location: _____ PPP rev								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*MF*  
*13-1-18*

# Picklist Print

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Work Order ID: 95630

Parent Item: D206-781-151KIV

Parent Item Name: Vertical Tunnel-Ivory

Start Date: 1/16/13

Required Date: 1/18/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC  
11/02/15 DL

IPP Rev. B Add ALS4-632-130

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS4632-130 insert		Purchased	No				Each	969.0000		8	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST280		969							
				118908		969				118908			
ALS4-632-80 Insert		Purchased	No				Each	160.0000		4	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST280		160							
				112495		160				112495			
D3800-1-100 Hook and Loop Strip (1" Soft) (D3800-1-100-800) cut (2) at 80.00" per kit		Manufactured	No				f	142.0000		13.3	25		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		142							
				85354		2				93233			
				93553		140				13.3	20	13-01-16	
D3800-3-100 Hook and Loop Strip (1" Hard) (D3800-3-100-800) cut (2) at 80.00" per kit		Manufactured	No				f	135.8690					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		135.869							
				85355		2.535				93234			
				93554		133.334				95075	20		
D3822-1KIV Vertical Tunnel, LH-Ivory		Manufactured	No				Each	0.0000					
D3822-2KIV Vertical Tunnel, RH-Ivory		Manufactured	No				Each	0.0000		95020	20		
D3822-3KIV Vertical Tunnel, Aft Center-Ivory		Manufactured	No				Each	0.0000		95071	20		
D3822-5KIV Vertical Tunnel, Top-Ivory		Manufactured	No				Each	0.0000		95128	20	13-01-18	

# Picklist Print

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Work Order ID: 95630

Parent Item: D206-781-151KIV

Start Date: 1/16/13

Required Date: 1/18/13

Parent Item Name: Vertical Tunnel-Ivory

Start Qty: 1.00

Required Qty: 1.00

D3822-7KIV

Vertical Tunnel, Lower-Ivory

NAS388-6-12P

Screw

Manufactured No

Each 0.0000

Purchased No

Each 96.0000

Location

Loc Qty

Loc Code

ST298

96

120447

46

123966

50

Purchased No

Each 112.0000

Location

Loc Qty

Loc Code

ST298

112

119673

12

119716

50

123900

50

Purchased No

Each 116.0000

Location

Loc Qty

Loc Code

ST298

116

118840

16

118891

100

NAS388-6-8P

Screw

Purchased No

Each 112.0000

NAS391B6P

Washer

Purchased No

Each 116.0000

95091 1-20 13-01-18 JB

120447

116416 1-20 JB

18 13-01-16

16X18840  
2X118891

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Shop Packet Print

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REFERENCE ONLY

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SNP IIN-D407-781-3  
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5.2 D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Qty -191	Qty -193	Part Number	Description
X								D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X							D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X						D206-781-151	VERTICAL TUNNEL KIT
			X					D206-781-161	REAR OVERHEAD KIT
				X				D206-781-171	HAT BIN KIT
					X			D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
						X		D206-781-191	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
							X	D206-781-193	ROTOR BRAKE PANEL KIT
1								D3821-1	PANEL - W/O ROTOR BRAKE
	1							D3821-3	PANEL - W/ ROTOR BRAKE
4	4							NAS388-6-8P	SCREW
4	4							NAS391B6P	WASHER
		9						D3822-1	VERTICAL TUNNEL, LH
		9						D3822-2	VERTICAL TUNNEL, RH
		9						D3822-3	VERTICAL TUNNEL, AFT CENTER
		9						D3822-5	VERTICAL TUNNEL, TOP
		9						D3822-7	VERTICAL TUNNEL, LOWER J
		2						D3800-1-100-800	LOOP STRIP
		2						D3800-3-100-800	HOOK STRIP
		4						NAS388-6-8P	SCREW
		14						NAS388-6-12P	SCREW
		18						NAS391B6P	WASHER
		4						ALS4-632-80	INSERT
		8						ALS4-632-130	INSERT
			1					D3823-1	REAR OVERHEAD, LH
			1					D3823-2	REAR OVERHEAD, RH
			1					D3823-3	REAR OVERHEAD, CENTER
			10					AN525-10R24	SCREW
			10					AN43DD3-68	SPACER
				1				D3824-1	HAT BIN
					1			D3824-3	HAT BIN
				6	6			D3851-1	DOUBLER
				4	4			AN525-10R10	SCREW
						1		D4077-1	OVERHEAD PANEL, LH
						1		D4077-2	OVERHEAD PANEL, RH
							1	D4118-1	ROTOR BRAKE PANEL
						1		D4119-1	PANEL
						6		NAS388-6-8P	SCREW
							4	NAS388-6-12P	SCREW
						6	4	NAS391B6P	WASHER
							4	MS21059L06	NUTPLATE
							8	MS20426AD3-3	RIVET

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Revision: A  
Date: 10.10.28